

See Attached EMAIL

RUSH

6742
8-22
5142
8-24

ROBERT A / M.L.L.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18700A-1
Job Sheet 182111



Part No: RBT18700A-1

Job Qty: 8 ea

Part Name: C47 Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/17/18

Job Tracking No:

Due Date: 8/17/18

Created By: Logan David

Type: SOLD

Email 18-8-17 Robert, Mike Lee,
Description: No O/S anodize required for Rush
Orders

Note: DWG RBT18700A Rev A IPP Rev A 18.02.20 New issue DP Verify DD/IPP Rev. B 18.08.17 new DWG DP
Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	8/17/18	8/17/18	0.00	0.00	Start Up Machining-3		J.C.L.
100	Bandsaw	8 pcs	8/17/18	8/17/18	0.00	0.80	Bandsaw1		J.C.L.
110	Mori Seiki	8 pcs	8/17/18	8/17/18	0.00	4.00	MORI SL2500Y		J.C.L.
120	QC	8 pcs	8/17/18	8/17/18	0.00	0.00	QC2 Machining-4		J.C.L.
130	Mori Seiki	8 pcs	8/17/18	8/17/18	0.00	2.00	MORI NV5000-1		J.C.L.
140	QC	8 pcs	8/17/18	8/17/18	0.00	0.00	QC2 Machining-4		J.C.L.
150	QC	8 pcs	8/17/18	8/17/18	0.00	0.00	QC8 Machining-4		J.C.L.
180	Outsource	8 pcs	8/17/18	8/17/18	0.00	0.00	Outsource4		J.C.L.
190	Packaging	8 pcs	8/17/18	8/17/18	0.00	0.00	Packaging2		J.C.L.
200	QC	8 pcs	8/17/18	8/17/18	0.00	0.00	QC6		J.C.L.
210	Packaging	8 pcs	8/17/18	8/17/18	0.00	0.00	Packaging3-1		J.C.L.
220	QC21-SA	8 Ea	8/17/18	8/17/18	0.00	0.00	QC21		J.C.L.

Part Op 100 - Cut blanks to 0.06" 32"

Descriptions: 140 - 1-Machine as per folio FC FOLIO REV: _____ DWG REV: _____ 2-Deburr
130 - 1-Machine as per folio FC 310 FOLIO REV: _____ DWG REV: _____ 2-Deburr
150 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
180 - Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2
CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R3.000	6061-T6 Round Bar 3.000"	.6400 ft (.08 ea)	90-Start up Operation	5052 133

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Job Allocations

Component Part	Required	Inventory	Allocated
M6061T6R3.000	1	14	0

Part Specifications

Specifications could not be found.



Container No: S104019



Part: RBT18700A-1

Job No: 182111

Serial No/Batch: S104019

Revision: A
Inspector:
Exp Date:
Instructions:

Date: 08/21/18

Plex 8/17/18 12:42 PM dart.logan.david

From: Robert Aboud
Sent: Friday, August 17, 2018 12:38 PM
To: David Logan <dlogan@dartaero.com>
Subject: FW: RBT18700A

Rob Aboud

Director of Supply Chain

DART AEROSPACE

T 1-613-632-5200 Ext.244

M 1-514-979-6138

www.dartaerospace.com



From: Michael Lee
Sent: Thursday, August 16, 2018 4:08 PM
To: Daniel Paquette <dpaquette@dartaero.com>; Robert Aboud <raboud@dartaero.com>; Vanessa Morel <vmorel@dartaero.com>
Cc: Jean-Luc Menard <jmenard@dartaero.com>; David Logan <dlogan@dartaero.com>
Subject: RE: RBT18700A

Hello,

Drawing will be released tonight.

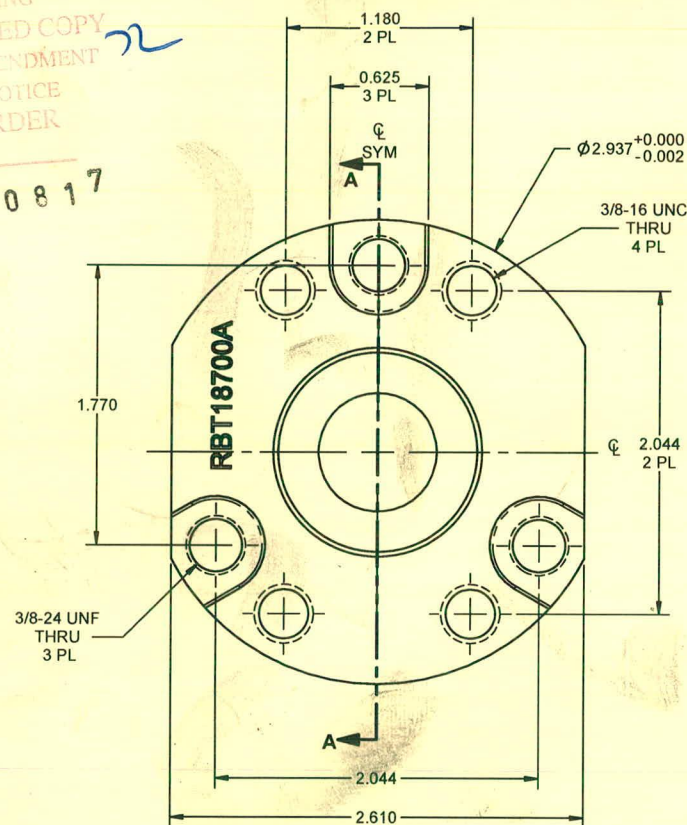
Rob/JLM, you can omit anodizing on the parts required for the rush order.

No other outsourcing is required.

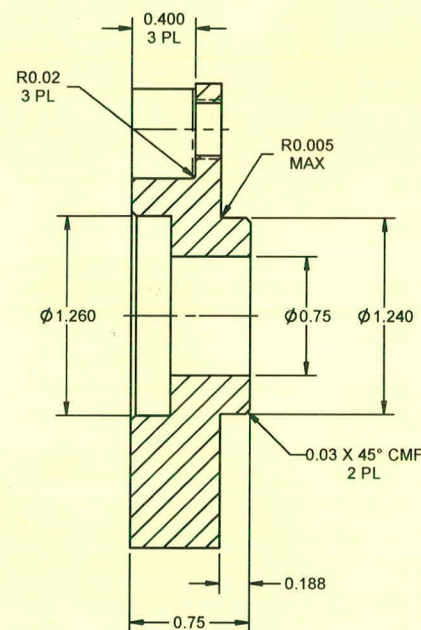
Regards,

Mike

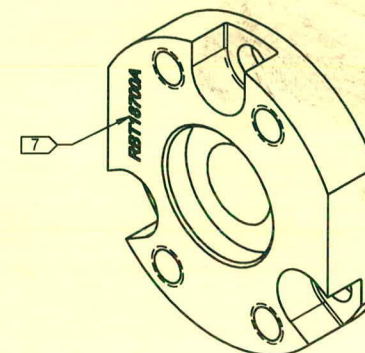
STOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 20180817



RBT18700A-1 C47 ADAPTER



SECTION A-A



- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
 - X.XX = +/- 0.01" / +/- 0.5"
 - X.XXX = +/- 0.005" / +/- 0.1"
 - X.XXXX = +/- 0.0005" / +/- 0.05"
 - PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N APPROXIMATELY AS SHOWN

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBT18700A	SHEET 2 OF 3
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE	8/17/2018	ENGINE STAND C47 ADAPTER (2 PER SET)	NTS
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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE**DART**
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					